

Multi-GMAW 200P AC/DC LCD PFC

4
IN
1

MIG SYN
HF(Lift) TIG AC
HF(Lift) TIG DC
MMA

User Interface

01 Fe-metal, Solid-wire MIX GAS 0.6

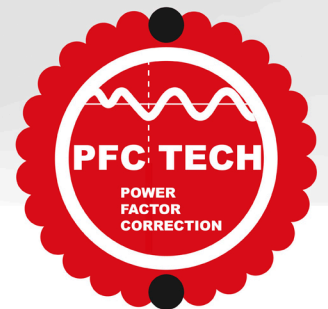
06 Fe-metal, Solid-wire Co2 gas 1.0

200 A, Frequency 1.0s, 10.8 mm



Parameter

	40A/16V-200A/24V					10A/14.5V-140A/21V			
	X	25%	60%	100%		X	25%	60%	100%
	I ₂	200A	130A	100A		I ₂	140A	91A	70A
	U ₂	24V	20.5V	19V		U ₂	21V	18.6V	17.5V
U ₀ =28V	U _i =230V	I _{lmax} =28A	I _{lreff} =14A	U ₀ =28V	U _i =110V	I _{lmax} =35A	I _{lreff} =17.5A		
		1~50-60Hz	IP23	H	AF	15Kg			



	5A/10.2V-200A/18V					5A/10.2V-200A/18V			
	X	25%	60%	100%		X	25%	60%	100%
	I ₂	200A	130A	100A		I ₂	200A	130A	100A
	U ₂	18V	15V	14V		U ₂	18V	15V	14V
U ₀ =75V	U _i =230V	I _{lmax} =21A	I _{lreff} =10A	U ₀ =75V	U _i =230V	I _{lmax} =22.5A	I _{lreff} =11A		
	5A/20.2V-200A/28V					5A/20.2V-200A/28V			
	X	25%	60%	100%		X	25%	60%	100%
	I ₂	200A	130A	100A		I ₂	200A	130A	100A
	U ₂	28V	25V	24V		U ₂	28V	25V	24V
U ₀ =75V	U _i =230V	I _{lmax} =30.5A	I _{lreff} =15A	U ₀ =75V	U _i =230V	I _{lmax} =33.5A	I _{lreff} =17A		

	5A/10.2V-160A/16.4V					5A/10.2V-160A/16.4V			
	X	25%	60%	100%		X	25%	60%	100%
	I ₂	160A	104A	80A		I ₂	160A	104A	80A
	U ₂	16.4V	14V	12V		U ₂	16.4V	14V	12V
U ₀ =75V	U _i =110V	I _{lmax} =31.5A	I _{lreff} =16A	U ₀ =75V	U _i =110V	I _{lmax} =33A	I _{lreff} =16A		
	5A/20.2V-130A/25.2V					5A/20.2V-130A/25.2V			
	X	25%	60%	100%		X	25%	60%	100%
	I ₂	130A	85A	65A		I ₂	130A	85A	65A
	U ₂	25.2V	23.4V	22.6V		U ₂	25.2V	23.4V	22.6V
U ₀ =75V	U _i =110V	I _{lmax} =36.5A	I _{lreff} =18.2A	U ₀ =75V	U _i =110V	I _{lmax} =39.5A	I _{lreff} =19.7A		