

IGBT INVERTER GAS/GASLESS MIG-MAG/MMA/TIG WELDER

VRD
safe

**Voltage
Reduction
Device**



Standard accessories



Parameter	Model	Multi-GMAW 350S	Multi-GMAW 500S
Input Voltage (V)		AC380V ± 15%	AC380V ± 15%
Frequency (Hz)		50/60	50/60
Output Current Range (A) MIG/MMA/TIG		40-350/10-350/10-350	40-500/10-500/10-500
Rated Duty Cycle (%)		60	60
Type of Wire Feeder		Separate	Separate
Wire-feeding Speed (m/min)		2~15	2~15
Welding-wire Diameter (mm)		0.8-1.2	0.8-1.6
Insulation Grade		H	H
Housing Protection Grade		IP23	IP23
Net Weight/Gross Weight (KGS)		96/118	98/120
Packing Dimension(mm)		Power Source: 760x320x580	Power Source: 760x320x580
		SWF: 820x460x560	SWF: 820x460x560
		Storage Drawer: 770x260x370	Storage Drawer: 770x260x370
		Welding Trolley: 1110x570x210	Welding Trolley: 1110x570x210

Construction features:

High quality components are used including the German manufactured (INFINEON) IGBT components and the USA (IXYS) diodes. The current sensor is manufactured by USA (HONEYWELL).

- Gas/gasless
- Lift TIG
- Spot and STT for MIG
- 2T/4T function
- 4 roller geared wire feeder
- Spool gun plug

